

Sub 46
47. The film-forming composition of claim 20 wherein the ester is an ethylene glycol monoester, a propylene glycol monoester or a dipropylene glycol monoester derived from a fatty acid of soybean oil.

48. The film-forming composition of claim 47 wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

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~~49~~. The film-forming composition of claim ~~20~~ wherein the ester comprises at least 25 wt.% of the mixture.

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50. The film-forming composition of claim 49 wherein R and X independently comprise about 1 to about 30 carbon atoms and, in combination, contain no more than about 35 carbon atoms.

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51. The film-forming composition of claim 49 wherein the ester is an ester derived from a fatty acid of soybean oil, canola oil, or linseed oil.

52. The film-forming composition of claim 3 wherein X is X'-OH and X' is a hydrocarbyl or substituted hydrocarbyl radical comprising 1 to 8 carbon atoms.

53. The film-forming composition of claim 52 wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

54. The film-forming composition of claim 3 wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

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~~55~~. The film-forming composition of claim 3 wherein at least 95 wt.% of the ester is dissolved in the particulate polymer or liquid pre-polymer.

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56. The film-forming composition of claim 3 wherein at least 95 wt.% of the ester is dissolved in the particulate polymer or liquid pre-polymer and the continuous aqueous phase contains less than about 10 wt.% organic solvent.

57. The film-forming composition of claim 52 wherein X' comprises 2 to 6 carbon atoms. ~~B~~

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58. The film-forming composition of claim 57 wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

59. The film-forming composition of claim 58 wherein the ester is an ester derived from a fatty acid of soybean oil, canola oil, or linseed oil.

Please add the following new claims:

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38 39. The film-forming composition of claim 1 wherein at least one of R and X comprises at least two unsaturated carbon-carbon bonds in conjugation and at least 90 wt.% of the ester is dissolved in the particulate polymer or liquid pre-polymer.

38 40. The film-forming composition of claim *37* wherein the ester is an ethylene glycol monoester, a propylene glycol monoester, or a dipropylene glycol monoester derived from a fatty acid of soybean oil.

39 41. The film-forming composition of claim *38* wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

40 42. The film-forming composition of claim *37* wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

41 43. The film-forming composition of claim *37* wherein the ester is an ester derived from a fatty acid of soybean oil, canola oil, or linseed oil.

42 44. The film-forming composition of claim *41* wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

43 45. The film-forming composition of claim *18* wherein the ester is an ester derived from a fatty acid of soybean oil, canola oil, or linseed oil.

44 46. The film-forming composition of claim *43* wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.